

# XYPEX PATCH 'n PLUG

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## PRODUCT

Xypex PATCH 'n PLUG is a fast setting hydraulic cement compound.

Xypex PATCH 'n PLUG stops flowing water, plugs holes, cracks and other defects. Plugging against a direct flow of water

## PREPARATION

Open a crack or hole by chiseling to a minimum depth of 1". Form a square or dovetail shaped space, do not use a "V" cut. Flush away all loose materials and dirt from the cavity with water and a stiff brush.

## MIXING

Add 1 part clean water to 3 parts PATCH 'n PLUG by volume and mix to the consistency of a stiff putty. Do not mix more than can be used in two or three minutes. For best results water should be approximately 21 ° C (70 ° F).

## PLUGGING

Force plug into prepared crack or hold and press firmly until plug is hard. When sealing cracks begin at the highest point and work down. For high-pressure leaks form plug with gloved hand and wait until nearly hard before pushing into leak, then press firmly in place until completely hard.

## PACKAGING

Xypex PATCH 'n PLUG is available in convenient re-sealable plastic pails, 2.27 kg (5 lb) as well as 9.07 kg (20 lb).

## YIELD

2.27 kg (5 lb)	90 cu. in.
9.07 kg (20 lb)	0.21 cu. ft. (362 cu. in.)

## CAUTION

Contains cement and lime. Avoid prolonged contact with skin. Wash thoroughly after handling. Avoid contact with eyes. Should contact with eyes occur, flush thoroughly with water for ten minutes. Do not rub eyes. Call physician immediately.

Manufactured by Xypex Chemical Corporation  
Richmond BC Canada V6B 2G9

Product performance is affected by many factors, including storage, method and conditions of application and use. User testing is ESSENTIAL to determine suitability of product for intended method of application and use. Target's SOLE WARRANTY is that the product has been manufactured to specifications. No oral or written information or advice shall increase this warranty or create new warranties. Target's SOLE LIABILITY is to replace product proved defective. In no event shall Target be liable for any consequential, indirect or other damages whether arising from negligence or otherwise.



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